

TECHNICAL DATA SHEET RILSAMID® AECNO TL

POLYAMIDE 12 PELLET

RILSAMID® AECNO TL is a polyamide 12. This natural grade is designed for cable coating.

Designation : ISO 16396 - PA12, KG1HL, C12-010

DESIGNATION

PA12

MAIN APPLICATIONS

- Winter Sports - Ski Boots
- HHB - Others
- LT Performance Wire - Growth
- Automotive Cables
- Cables Antitermites
- Cable
- Accessories
- Others
- Home Appliance
- Compounding
- Industry - Distribution

DELIVERY FORM

- Pellets

TRANSFORMATION PROCESSES

- Extrusion - General

ADDITIVES

- Heat Stabilized
- Light Stabilized

MECHANICAL PROPERTIES

プロパティ	DRY / COND VALUE*	テスト基準
Hardness, Shore D, 15 s	- / 71	ISO 868
Charpy unnotched impact strength, 23°C (73°F)	- / No Break	ISO 179 1eU
Charpy unnotched impact strength, -30°C (-22°F)	- / No Break	ISO 179 1eU
Nominal strain at break, 23°C (73°F), 50 mm/min	- / > 50 %	ISO 527-1/-2
Yield strain, 23°C (73°F), 50 mm/min	- / 5 %	ISO 527-1/-2
Yield stress, 23°C (73°F), 50 mm/min	- / 43 MPa	ISO 527-1/-2
Tensile modulus, 23°C (73°F), 1 mm/min	- / 1250 MPa	ISO 527-1/-2
Charpy notched impact strength, 23°C (73°F)	- / 5 kJ/m2	ISO 179 1eA
Charpy notched impact strength, -30°C (-22°F)	- / 7 kJ/m2	ISO 179 1eA
Flexural modulus, 23°C (73°F)	- / 1250 MPa	ISO 178

*DRY: Dry As Molded (DAM) if pellet / Dry if powder.
COND: Conditionned.

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THERMAL PROPERTIES

プロパティ	価値	テスト基準
Melting temperature, 10°C/min	178 °C	ISO 11357-1/-3

OTHER PROPERTIES

プロパティ	価値	テスト基準
Specific gravity, 23°C (73°F)	1.01 g/cm ³	ISO 1183-1

包装

This grade is delivered dried in sealed packaging ready to be processed. Available packaging:

- 25 kg / 55 lb bags

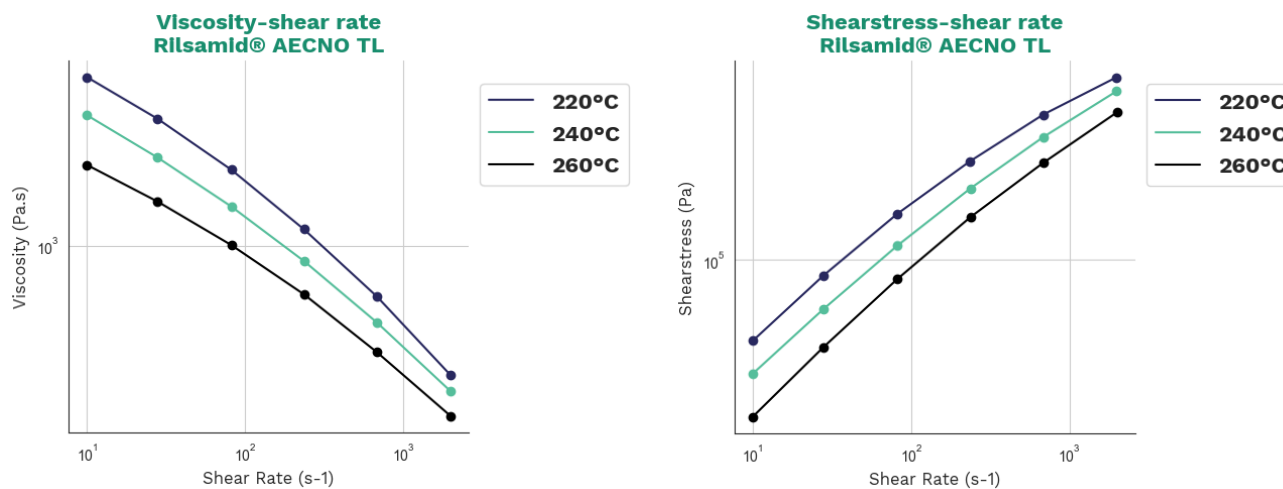
賞味期限

Two years from the date of delivery, when stored properly (sealed bags, appropriate moisture, UV protection and temperature). For any use above this limit, please refer to our technical services.

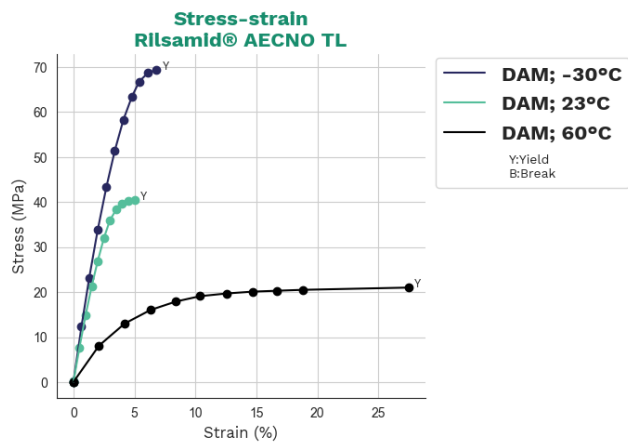
PROCESSING CONDITIONS:

- 典型的な溶融温度 (最小 / 推奨 / 最大) - 射出成形: 230°C / 250°C / 270°C (445°F / 480°F / 520°F)
- 典型的な金型温度 - 射出成形: 20-60°C (70-140°F)
- Drying time and temperature: 80-90°C (175-195°F) / 4-6 hours

DIAGRAMS



RILSAMID® AECNO TL



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